

Technical Information Asphalt Applications

REDICOTE® C-346

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Emulsifier for cationic rapid and medium-setting asphalt emulsions.

Advantages

- Low Emulsion Viscosity: Redicote C-346 gives emulsions meeting viscosity specifications even with asphalts which tend to build problematic high viscosity.
- Liquid Product: Redicote C-346 is a fully liquid product suitable for inline emulsion plants

Typical Emulsion Formulations

	CRS-1	CRS-2	CMS-2
Asphalt	60	65	65
Redicote C-346	0.15 - 0.25	0.15 - 0.25	0.4 - 0.6
Hydrochloric acid*	0.12 - 0.22	0.12 - 0.22	0.3 - 0.4
pH soap	2.0 - 2.8	2.0 - 2.8	2 - 4
Calcium chloride	0 - 0.1	0 - 0.1	0 - 0.1
Petroleum distillate	0 - 2	0 - 2	3 – 12
Water	to 100	to 100	to 100

^{*22°}Baume or 35% wt %

Physical Properties

Appearance at 25°C Pour point, °C Flash point, °C	dark brown liquid 13 <i>(56°F)</i> >200 <i>(>390°F)</i>				
	20 <i>68</i>	30 <i>86</i>	40 104	50 122	°C °F
Viscosity, mPa.s (cP)	1700	850	450	300	
Density, g/cc	0.96	0.95	0.95	0.95	
Density, lbs./gal	7.95	7.93	7.91	7.90	

See reverse for additional data

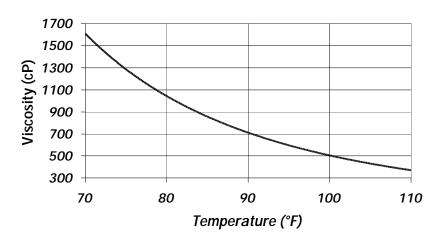
Storage and Handling

Redicote C-346 may be stored in carbon steel tanks. Bulk stores should be maintained at 15-30°C ($60-85^{\circ}F$). Avoid heating to above 65°C ($150^{\circ}F$). Protect against exposure to moisture.

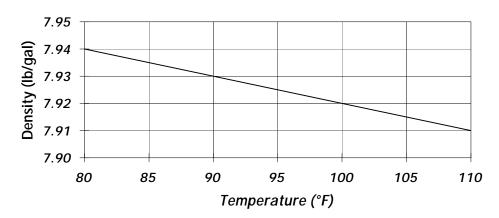
Redicote C-346 contains amines and may cause severe irritation or burns to skin and eyes. Protective goggles and gloves must be worn when handling this product. For further information consult the Material Safety Data Sheet.

Packaging Information Redicote C-346 is available in bulk shipments or in 55-gallon tight head drums of 400 lbs. (182 kg) net weight.

Viscosity vs. Temperature



Density vs. Temperature



All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Akzo Nobel Chemicals Inc., however, makes no warranty as to the accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nothing contained herein shall be construed as granting or extending any license under any patent. Buyer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued bulletins on the subject matter covered.